

	PUREBERRY PRODUCT SPECIFICATION	Doc No	
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Product : Non-Sterile, Ambidextrous, Finger-Textured Surface, Powder Free Nitrile Examination Gloves. Low Dermatitis Potential Claim.

Color : Blue, Black

Product Code : OCPFNF-BW-LD-3.2 (EB53204JA-BW)
OCPFNF-KA-LD-3.2 (EB53204JA-KA)

Grade : AQL 1.5

Inspection Method : ASTM D6319 and EN 455-1/2/3 (Current Version)

Quality Assurance : Manufactured under ISO 13485, CAN/CSA ISO 13485, ISO 9001 and US FDA QSR Quality Management System

No	Test	Particular		Specification	In-house Inspection Level / AQL
1	Dimension (mm)	Width	Extra Small	75 ± 5	S2/AQL 4.0
			Small	85 ± 5	
			Medium	95 ± 5	
			Large	106 ± 5	
			Extra Large	116 ± 5	
		Length		Min. 240	
		Thickness (Single Wall)	Cuff (25 ± 5 from bead)	Min. 0.04	
Palm (center of palm)	Min. 0.05				
Finger (13 ± 3 from tip)	Min. 0.07				
2	Physical Properties	Unaged (ASTM)	Tensile Strength (MPa)	Min. 14	S2/AQL 4.0
			Elongation at Break (%)	Min. 500	
		Unaged (EN)	Force at Break (N)	Min. 6.0	n = 13 (Median Value)
		Aged (ASTM)	Tensile Strength (MPa)	Min. 14	S2/AQL 4.0
			Elongation at Break (%)	Min. 400	
Aged (EN)	Force at Break (N)	Min. 6.0	n = 13 (Median Value)		
3	Freedom from Holes			GI/AQL 1.5	
4	Visual Defects (Major)	Dirt ≥1mm ² , Sticky Pleat ≥5mm, Visible Hole (Non-Inflated), Discoloration, Mix Surface, Incomplete Beading, Wrong Orientation, Deformed Gloves		GI/AQL 2.5	
5	Visual Defects (Minor)	Lump <2mm ² , Dirt <1mm ² , Sticky Pleat <5mm, Poor Beading		GI/AQL 4.0	
6	Powder Residue	Max 2.0 mg/glove		n = 5	