



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Impregum™ F Base (31503, 31504)

#### Product Identification Numbers

70-2011-3766-1, UU-0098-0446-7  
7000129148, 7100196212

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Dental Product, Impression material

##### Restrictions on use

For use only by dental professionals

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Oral Care Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 1B.

#### 2.2. Label elements

##### Signal word

Danger

**Symbols**

Exclamation mark | Health Hazard |

**Pictograms****Hazard Statements**

Causes eye irritation.

May cause an allergic skin reaction.

May damage fertility or the unborn child.

**Precautionary Statements****Prevention:**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Wear protective gloves.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

IF exposed or concerned: Get medical advice/attention.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]	110531-92-5	50 - 70 Trade Secret *
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	68855-54-9	10 - 30 Trade Secret *
FATTY ACIDS TRIGLYCERIDES	67701-27-3	10 - 20 Trade Secret *
Benzene, bis(phenylmethyl)-, ar-methyl deriv.	53585-53-8	5 - 15 Trade Secret *
1-DODECYLIMIDAZOLE	4303-67-7	< 1 Trade Secret *
D-LIMONENE	5989-27-5	< 0.2 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures**

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Allergic skin reaction (redness, swelling, blistering, and itching).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide  
Carbon dioxide  
Irritant Vapors or Gases

**Condition**

During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Do not handle until all safety precautions have been read and understood. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Do not get in eyes. Use personal protective equipment (gloves, respirators, etc.) as required. A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove.

**7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Cyclohexene, 1-methyl-4-(1-methylethenyl)-	5989-27-5	AIHA	TWA:165.5 mg/m3(30 ppm)	
Cristobalite	68855-54-9	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
Cristobalite	68855-54-9	OSHA	TWA concentration(respirable):0.05 mg/m3(1.2 millions of particles/cu. ft.);TWA:0.05 mg/m3	
SILICA, AMORPHOUS	68855-54-9	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**8.2. Exposure controls****8.2.1. Engineering controls**

Use in a well-ventilated area.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:  
Safety Glasses with side shields

**Skin/hand protection**

No protective gloves required. See Section 7.1 for additional information on skin protection.

**Respiratory protection**

None required.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	
Physical state	Solid
Color	Gray
<b>Specific Physical Form:</b>	Paste
<b>Odor</b>	Characteristic Odor
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	<i>Not Applicable</i>
<b>Flash Point</b>	Flash point > 93 °C (200 °F)
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Flammability (solid, gas)</b>	Not Classified
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>
<b>Flammable Limits(UEL)</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<i>Not Applicable</i>
<b>Vapor Density</b>	<i>Not Applicable</i>
<b>Density</b>	1 - 1.2 g/cm <sup>3</sup>
<b>Specific Gravity</b>	> 1 [Ref Std: WATER=1]
<b>Solubility in Water</b>	Negligible
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	<i>No Data Available</i>
<b>Volatile Organic Compounds</b>	<i>No Data Available</i>
<b>Percent volatile</b>	<i>No Data Available</i>
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	<i>No Data Available</i>

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

### 10.5. Incompatible materials

Strong acids

Strong bases

Strong oxidizing agents

### 10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

#### Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

#### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

#### Additional Health Effects:

#### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

#### Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
SILICA, CRYSTAL AIRRESP	68855-54-9	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
SILICA, CRYSTAL AIRRESP	68855-54-9	Known human carcinogen	National Toxicology Program Carcinogens

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]	Dermal	Professional judgement	LD50 Not applicable
Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]	Ingestion	Rat	LD50 > 2,000 mg/kg
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.7 mg/l
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Ingestion	Rat	LD50 > 2,000 mg/kg
Benzene, bis(phenylmethyl)-, ar-methyl deriv.	Dermal	Rat	LD50 > 2,000 mg/kg
Benzene, bis(phenylmethyl)-, ar-methyl deriv.	Ingestion	Rat	LD50 > 10,360 mg/kg
FATTY ACIDS TRIGLYCERIDES	Dermal	Rabbit	LD50 > 2,000 mg/kg
FATTY ACIDS TRIGLYCERIDES	Ingestion	Rat	LD50 > 2,000 mg/kg
1-DODECYLIMIDAZOLE	Ingestion	Rat	LD50 641 mg/kg
D-LIMONENE	Inhalation-Vapor (4 hours)	Mouse	LC50 > 3.14 mg/l
D-LIMONENE	Dermal	Rabbit	LD50 > 5,000 mg/kg
D-LIMONENE	Ingestion	Rat	LD50 4,400 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]	Rabbit	No significant irritation
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	In vitro data	No significant irritation
Benzene, bis(phenylmethyl)-, ar-methyl deriv.	Rabbit	Mild irritant
1-DODECYLIMIDAZOLE	Rabbit	Mild irritant
D-LIMONENE	Rabbit	Mild irritant

#### Serious Eye Damage/Irritation

Name	Species	Value
Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]	Rabbit	Moderate irritant
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Rabbit	Mild irritant
Benzene, bis(phenylmethyl)-, ar-methyl deriv.	Rabbit	No significant irritation
1-DODECYLIMIDAZOLE	In vitro data	Severe irritant
D-LIMONENE	Rabbit	Mild irritant

#### Skin Sensitization

Name	Species	Value
Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]	Guinea pig	Not classified
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Mouse	Not classified
Benzene, bis(phenylmethyl)-, ar-methyl deriv.	Guinea pig	Not classified
1-DODECYLIMIDAZOLE	Mouse	Sensitizing
D-LIMONENE	Mouse	Sensitizing

#### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]	In Vitro	Not mutagenic
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	In Vitro	Some positive data exist, but the data are not sufficient for classification
Benzene, bis(phenylmethyl)-, ar-methyl deriv.	In Vitro	Not mutagenic
Benzene, bis(phenylmethyl)-, ar-methyl deriv.	In vivo	Not mutagenic
1-DODECYLIMIDAZOLE	In Vitro	Not mutagenic
D-LIMONENE	In Vitro	Not mutagenic
D-LIMONENE	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Inhalation	Human and animal	Carcinogenic
D-LIMONENE	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Benzene, bis(phenylmethyl)-, ar-methyl deriv.	Ingestion	Toxic to male reproduction	Rat	NOAEL 250 mg/kg/day	28 days
Benzene, bis(phenylmethyl)-, ar-methyl deriv.	Ingestion	Toxic to female reproduction	Rat	NOAEL 250 mg/kg/day	prematuring into lactation
Benzene, bis(phenylmethyl)-, ar-methyl deriv.	Ingestion	Toxic to development	Rabbit	LOAEL 10 mg/kg/day	during gestation
D-LIMONENE	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	prematuring & during gestation
D-LIMONENE	Ingestion	Not classified for development	Multiple animal species	NOAEL 591 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Benzene, bis(phenylmethyl)-, ar-methyl deriv.	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
D-LIMONENE	Ingestion	nervous system	Not classified		NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Ingestion	hematopoietic system   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 3,738 mg/kg/day	90 days
Benzene, bis(phenylmethyl)-, ar-methyl deriv.	Ingestion	liver   kidney and/or bladder   heart   skin   endocrine system   gastrointestinal tract   bone, teeth, nails,	Not classified	Rat	NOAEL 500 mg/kg/day	120 days



		and/or hair   hematopoietic system   immune system   muscles   nervous system   eyes   respiratory system   vascular system				
D-LIMONENE	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 75 mg/kg/day	103 weeks
D-LIMONENE	Ingestion	liver	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
D-LIMONENE	Ingestion	heart   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   immune system   muscles   nervous system   respiratory system	Not classified	Rat	NOAEL 600 mg/kg/day	103 weeks

**Aspiration Hazard**

Name	Value
Benzene, bis(phenylmethyl)-, ar-methyl deriv.	Aspiration hazard
D-LIMONENE	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

**EPA Hazardous Waste Number (RCRA):** D005 (Barium)

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

## 15.1. US Federal Regulations

Contact 3M for more information.

### EPCRA 311/312 Hazard Classifications:

**Physical Hazards**

Not applicable

**Health Hazards**

Reproductive toxicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

## 15.2. State Regulations

Contact 3M for more information.

## 15.3. Chemical Inventories

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

## 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health: 2 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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